



QUALITY ASSURANCE REQUIREMENTS

O-rings shall be labeled in accordance with Aerospace Recommended Practice SAE ARP5316: Storage of Aerospace Elastomeric Seals and Seal Assemblies Which Include an Elastomer Element Prior to Hardware Assembly, Section 5.3, Labeling.

Each package or container *shall* be labeled, as a minimum, with the following information:

- a. Manufacturer's name, part number and/or specification;
 - Ex: Parker Hannifin N674-70/Mil-G-21569
 - Ex: Spec Seals V708-75
 - Ex: Parco 9009-75/AMS 7276
- b. Lot or Batch number;
- c. Quarter and year of cure (e.g., July to September 2019 = 3Q19);
- d. ASTM D1418 Designation and/or Trade Name (examples listed in table below)

NOTE: *The list of manufacturers, elastomers, designations, and trade names provided are examples and not all inclusive.*

Elastomer	ASTM D1418 Designation	Trade Names/Manufacturer
Nitrile (Standard nitrile is also known as Buna-N or NBR)	NBR XNBR HNBR	Krynac®/Lanxess Nipol®/Zeon Corp. Nysyn®/Copolymer Rubber & Chemical Corp. Paracril®/Uniroyal, Inc.
Chloroprene	CR	Bayprene®/Bayer Corp. Neoprene®/DuPont Dow Elastomers
Fluorocarbon	FKM	DAI-EL®/Daikin Industries Dyneon®, previously Fluorel®/3M Company Tecnoflon®/Solvay Solexis Viton®/DuPont Dow Elastomers
Silicone	MQ PMQ VMQ PVMQ	Baysilone®/Bayer Corp. Silastic®/Dow Corning Corp. Silplus®/General Electric Tufel®/General Electric

Material delivered to AEDC shall have 85% of the original shelf life remaining and the required markings or will be processed as nonconforming material.

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